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# PUBLIC AUCTION

Auction Date:
TUESDAY JUNE 18, 2024 @ 10:00 a.m. PST
AUCTION LOCATION:
122 LINDBERGH AVENUE. LIVERMORE, CA

# WORLD CLASS AEROSPACE & SEMICONDUCTOR CNC MFG FACILITY

Preview: Day before: Monday June 17, 2024 from 9:00 a.m. to 3:00 p.m. . "On-line bidding thru bidspotter.com".

SOME ITEMS MOVED FOR CONVENIENCE OF SALE TWO LOCATION COMBINED INTO ONE

PRESORTED First-Class Mail U.S. Postage **PAID** STA CLARITA, CA Permit No. 298

"OVER 600" LOTS

### "MAKINO & MATSUURA" CNC MACHINING FACILITY



Dec-2016 Matsuura MAM72-35Vn-PC32, 5 Axis CNC Machining Center, 32 Pallets, 20,000 RPM, 25 HP, 320 ATC, Renishaw OMP 400 IMP Probe, with Cooljet System, Chip Conveyor, BT-40, 21.65" x 17.32" x 22.83" (xyz), 5 Axis Trunnion Table, (See Under Power in Milpitas, CA).





2011 Matsuura H. PLUS-630 PC6 CNC HMC, 630 mm Pallet, 24.8" x 24.8" Pallet Size, 6 Pallet Pull System, 41" x 36" x 34" (XYZ) 180 ATC, CAT 50, 12,000 RPM, Matsuura G-Tech 16i (Fanuc) Control, 40 HP, Chip Conveyor, Full 4th Axis, Pallet Load Capacity 2640 Lbs,



2006 Makino A100E-5XR CNC Horizontal Machining Center, 1000 mm Dual Pallet, 39.4" x 39.4" Pallet Size, 66" x 53" x 55" (XYZ), 132 ATC, 18,000 RPM, CAT 50, Makino Professional 5 CNC Control, Full 4th Axis, 40 HP, Chip Conveyor, 1000 PSI High Pressure Coolant.

### MAKINO CNC HMC'S & SUPPORT









 $2006\,Makino\,A100E-5XR\,CNC\,Horizontal\,Machining\,Center, 1000\,mm\,Dual\,Pallet, 39.4"\,x\,39.4"\,Pallet\,Size, 66"\,x\,53"\,x\,55"\,(XYZ), 132\,ATC, 18,000\,RPM, CAT\,50, Makino\,Professional\,5\,CNC\,Control,\,Full\,4th\,Axis, 40\,HP, Chip\,Conveyor, 1000\,PSI\,High\,Pressure\,Coolant.$ 









2003 Makino A100E CNC Horizontal Machining Center, 1000 mm Dual Pallet, 39.4" x 39.4" Pallet Size, 66" x 53" x 55" (XYZ), 132 ATC, 12,000 RPA CAT 50, Makino Professional 3 CNC Control, Full 4th Axis, 40 HP, Chip Conveyor, 1000 PSI High-Pressure Coolant.



Large Selection of 1000 mm Tombstones.



Matsumoto MDU1802RG-04 Rotary Table used for 5 Axis Machining on Makino.

### MATSUURA CNC MACHINING & SUPPORT



2011 Matsuura H. PLUS-630 PC6 CNC HMC, 630 mm Pallet, 24.8" x 24.8" Pallet Size, 6 Pallet Pull System, 41" x 36" x 34" (XYZ) 180 ATC, CAT 50, 12,000 RPM, Matsuura G-Tech 16i (Fanuc) Control, 40 HP, Chip Conveyor, Full 4th Axis, Pallet Load Capacity 2640 Lbs,



2004 Matsuura H. PLUS-630 PC6 CNC HMC, 630 mm Pallet, 24.8" x 24.8" Pallet Size, 6 Pallet Pull System, 41" x 36" x 34" (XYZ) 180 ATC, CAT 50, 12,000 RPM, Matsuura G-Tech 30i (Fanuc) Control, 40 HP, Chip Conveyor, 4th Axis Table Indexing .001, Pallet load Capacity 2640 lb.



Large Selection of 630 mm Tombstones.



2003 Matsuura H. PLUS-630 Dual Pallet CNC HMC, 12,000 RPM, CAT 50, 41.33" x 36.22" x 38.97" (XYZ), 117 ATC, Fanuc 16iM Control, 24.8" x 24.8" Pallet Size, N/C Contouring 4 Axis Table Indexing, Chip Conveyor, (Moved to Livermore, CA from Fremont, CA for Convenience of Sale)

### MATSUURA "5AXIS" CNC MACHINING & CNC BRIDGE MILL









Dec-2016 Matsuura MAM72-35Vn-PC32, 5 Axis CNC Machining Center, 32 Pallets, 20,000 RPM, 25 HP, 320 ATC, Renishaw OMP 400 IMP Probe, with Cooljet System, Chip Conveyor, BT-40, 21.65" x 17.32" x 22.83" (xyz), 5 Axis Trunnion Table, (See Under Power in Milpitas, CA).







HMG) 2018 HMG HAS-423EAY Double Column Bridge Type Machining Center, 10,000 RPM, 157.48" x 122.03" x 39.37" (XYZ), 32 ATC, BT 50, Table Size 157.48" x 86.61", Spindle Nose to Table Top (13.78"-53.15"), Fanuc OIMF Control, Chip Conveyor, (Moved to Livermore, CA from Fremont, CA for Convenience of Sale)





Kasuga Quantum Q-2000V CNC VMC, 50 Taper, 80" x 30" x 20" (XYZ), 30 ATC, Fanuc 18I-M Control, Dual Chip Conveyor, 6000 RPM, 3 Axis.

## PRECISION MACHINING AND SUPPORT

# 2020 BS 6i CR1 CCEIIS

2020 Fanuc M-710iC 6 Axis Robot System, w/ R 301B Plus Control, Type A05B-2610-B222.



Torit Donaldson WSO 25-3 Mist Collector, 10 HP

### **WELDING DEPARTMENT**



Miller Dynasty 350 Tig Welders, Miller Syncrowave 350 Tig Welder, Miller Shopmaster 300 AC/DC Mig Welder.

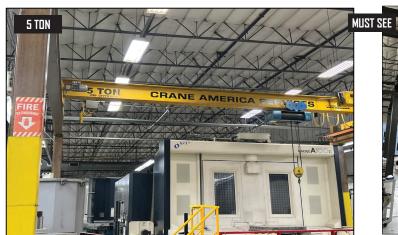


1992 Amada HFA 250W Horizontal Band Saw, with Conveyor.



Bridgeport Vertical Milling Machine w/ DRO and Power Feed Table, Variable Speed, 1.5 HP.

### **BRIDGE CRANES & CRANE SYSTEMS**



Crane America Services 5 Ton Crane System, Traveling Column.



2) Spanco 4000 lb Capacity Traveling Column Crane System.



Spanco 1 Ton Jib Crane.



Spanco 1 Ton Jib Crane.



 $5\ \mathrm{Ton}\ \mathrm{Jib}\ \mathrm{Crane}\ \mathrm{with}\ \mathrm{Yale}\ \mathrm{Electric}\ 5\ \mathrm{Ton}\ \mathrm{Hoist}$  System.



5 Ton Jib Crane with Yale Electric 5 Ton Hoist System.



Gorbel 4000 lb Capacity Traveling Column Crane System. (Moved to Livermore, CA from Fremont, CA for Convenience of Sale)



3) Counter Weights for Lifting used with Cranes.

### LARGE TOOLING AND INSPECTION DEPARTMENT



Over 500 Lots of Precision Inspection Tools, Gages, Mics, Mitutoyo Height Gages, Digital Calipers, Thread Gages, Deltronic Gages, and Pin Gages.







100'S OF HSK CT 40 AND CT 50 TOOL HOLDERS



1 of 2) Haimer Tool Dynamic 2002 Tool Balancing Machine



 $1 of\ 2)$  Speroni Big Kaiser STP Tool Presseter and Measuring System.



Rego-Fix PowRgrip PGU 9000 Clamping Unit.



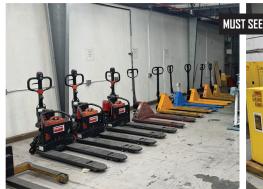
Kaeser SFC-55T Rotary Air Compressor, 75 HP,



2018 Air Tank



Kaeser AS 31 Rotary Air Compressor, 25 HP, with Air Dryer.



Large Selection of Electric and Manual Pallet Jacks



Large Selection of Flammable Cabinets and Spill Kits



2) 20 FT Sea Containers for Storage

### ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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ALL ITEMS ARE SOLD AS-IS / WHERE - IS NO GUARANTEES, OR WARRANTIES ARE APPLIED ALL ITEMS MUST BE PICKED UP BY SPECIFIED DATE



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NO LOADING OR PICK UP ON SATURDAY AND SUNDAY.

NO LOADING BY AUCTIONEER OR SELLER.

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ALL ITEMS ARE SOLD AS "PARTS ONLY"

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