



1146 N Central Avenue #535
Glendale, California 91202
Phone:
818-763-2021
WWW.AAGAUCATION.COM

PUBLIC AUCTION

Auction Date:
THURSDAY MARCH 16, 2023 @ 11:00 a.m. PST
LOCATION: 28103 AVENUE STANFORD, VALENCIA, CA

PRECISION CNC MACHINING & MFG FACILITY

Preview : Day of Sale From
8:00 a.m. to 11:00 a.m.
"On-line bidding thru bidspotter.com".



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CNC MACHINING & TURNING FACILITY



2013 Doosan PUMA GT2100 CNC Turning Center w/ Doosan-Fanuc i Series Controls, Tool Presetter, 10-Station Turret Turret



Cincinnati "Cinco 15" Centerless Grinder



HEM-Saw H105 A-4 14" Auto Hydraulic Horizontal Band Saw



Mori Seiki MS-850 17" x 36" Geared Head Gap Bed Lathe

THREAD ROLLING AND MACHINING



Reed A22 HB Thread Rolling Machine



Cincinnati "Cinco 15" Centerless Grinder

Support Machinery :

/ HEM Controls, Hydraulic Clamping and Feeds, Coolant, Conveyor.
 K.O. Lee BA-900 Tool and Cutter Grinder s/n 7318-5-60 w/ 5" x 10" Magnetic Chuck.
 Baldor Pedestal Carbide Tool Grinder.
 Baldor 6" Pedestal Grinder.
 Baldor Pedestal Buffer.
 Craftsman 6" Belt / 9" Disc Sander w/ Stand.
 6" Belt Sander w/ Stand.
 Packard 12-Speed Pedestal Drill Press.
 Chicago 12-Speed Bench Model Drill Press w/ Cart.
 Miller Syncrowave 250DX CC-AC/DC Squarewave Power Source s/n LC353730
 w/ TIGRunner Coolant Cart.
 Miller Millermatic 35 CP-DC Arc Welding Power Source s/n JH276096.
 Welding Torch Cart w/ Access.
 MK Aircrafter Welding Positioner.
 48" x 48" Steel Welding Table.
 Central Pneumatics Dry Blast Cabinet.
 (2) 15Hp Horizontal Air Compressors w/ 2-Stage Pump, 120 Gallon Tank.

Tooling :

(6) 6" Angle-Lock Vises.
 8" Machine Vise.
 (26) CAT-40 Taper Tooling.
 S-20 Collet Pad Nose w/ (30) S20 Collet Pad Sets.
 (45) R8 Tooling and Collets.
 (240) 5C Collets.
 (60) B & S 21 Collets.
 5C Indexing Head and Spin Fixtures.
 Pneumatic 5C Collet Closer.
 9" 3-Jaw Chuck.
 (5) Arbor Presses.
 (3) Huot Drill Cabinets.
 Insert Turning and Boring Tooling w/ Carbide Inserts.
 Mill Clamps.
 Parallel Sets.
 Pneumatic Impacts and Grinders.
 Husky and Homac Roll-A-Way Tool Boxes w/ Hand Tools.

Inspection :

Cadillac 6" Pla-Chek Height Master w/ 6" Riser.
 Gage Block Sets.
 Starrett 18" Vernier Height Gage.
 Granite Indicator Bases.
 Mueller Dial Groove Gage.
 Mitutoyo 1"-2" Indicating OD Mic.
 Fowler 0-1" and 1"-2" Digital Thread Pitch Mics.
 Mitutoyo 0-1", 1"-2", 2"-3" and 3"-4" Thread Pitch Mics.
 Mitutoyo 4"-5", 5"-6", 6"-7", 7"-8" OD Mics.
 Teclock 2"-6" Dial Bore Gage.
 Mitutoyo .7"-1.4" Dial Bore Gage.
 Brown & Sharpe 1.5"-12" ID Mic.
 SPI 12" Dial Caliper.
 Kanon 24" Vernier Caliper.
 Starrett 0-1" Anvil Mic.
 Starrett 0-3" Dial Depth Gage.
 3" x 12" Sine Table.
 Thread Ring and Plug Gages.
 Pin Gage Sets .011"-.625".
 Pneumatic Test Stand (For Pneumatic Pump Inspection).
 Microflat 24" x 36" x 4 1/2" 2-Ledge Granite Surface Plate w/ Stand.
 18" x 24" x 3" Granite Surface Plate w/ Roll Stand.



2001 Frejoth AM-2V Vertical Mill w/ Newall C80 DRO



Ganesh 1440 14" x 40" Gear-Gap Bed Lathe w/ Newall C80 DRO

DOOSAN CNC TURNING AND SUPPORT



2001 Daewoo PUMA 2300 CNC Turning Center w/ Fanuc 21i-T Controls, Tool Presetter, 10-Station Turret



2004 Daewoo PUMA 240B CNC Turning Center w/ Fanuc 21i-TB Controls, Tool Presetter, 12-Station Turret



2013 Doosan PUMA GT2100 CNC Turning Center w/ Doosan-Fanuc i Series Controls, Tool Presetter, 10-Station Turret



1997 Haas VF-3 4-Axis CNC VMC w/ Haas Controls, 20-ATC, CAT-40 Spindle, 7500 RPM, Rigid Tapping

CNC Lathes :

DEC 2013 Doosan PUMA GT2100 CNC Turning Center s/n ML0228-000206 w/ Doosan-Fanuc i Series Controls, Tool Presetter, 10-Station Turret, Hydraulic Tailstock, Parts Catcher, 8" 3-Jaw Power Chuck, Coolant, Pneumatic Bar Feed.
 2004 Daewoo PUMA 240B CNC Turning Center s/n PM240796 w/ Fanuc Series 21i-TB Controls, Tool Presetter, 12-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, Coolant.
 2001 Daewoo PUMA 2300 CNC Turning Center s/n PM201545 w/ Fanuc Series 21i-T Controls, Tool Presetter, 10-Station Turret, Hydraulic Tailstock, 10" 3-Jaw Power Chuck, Coolant.
 1997 Daewoo PUMA 200C CNC Turning Center (PARTS MACHINE ONLY) s/n PM200152 w/ Mitsubishi Controls, Tool Presetter, 12-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck.

CNC Mill :

1997 Haas VF-3 4-Axis CNC Vertical Machining Center s/n 10916 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, 15Hp High Torque Motor, Brushless Servos, Brushless 4th Axis, Rigid Tapping, Programmable Coolant, Quick Code, Chip Auger, Coolant.

Grinders and Thread Roll :

Cincinnati "Cinco 15" Centerless Grinder s/n 350200080-0027 w/ 21" x 8"-10" Grind Wheel Cap, Adjustable Feed Wheel RPM, Hydraulic Wheel Dressers, Thru-Feed Attachment, Access, Coolant.
 Reed A22 HB Thread Rolling Machine s/n A22HB-1695 w/ 3/4" Max Thread Diameter, 3" Max Thread Length, Access.

Lathes and Mills :

Mori Seiki MS-850 17" x 36" Geared Head Gap Bed Lathe s/n 8699 w/ 32-1800 RPM, Inch Threading, Tailstock, KDK Tool Post, 10" 3-Jaw Chuck, Coolant.
 Ganesh 1440 14" x 40" Geared Head Gap Bed Lathe s/n 50713 w/ Newall C80 Programmable DRO, 40-1800 RPM, Inch/mm Threading, Tailstock, KDK Tool Post, 12" 4-Jaw Chuck, 5C Collet Closer, Coolant.
 Hardinge VBS Narrow Bed Second OP Lathe s/n 59-6972-3 w/ 125-3000 RPM, 6-Station Turret Attachment, Cross Slide, B&S-21 Collet Spindle.
 2001 Frejoth AM-2V Vertical Mill s/n 010167 w/ Newall C80 Programmable DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.
 2001 Frejoth AM-2V Vertical Mill s/n 010170 (NO MOTOR) w/ Newall Topaz DRO, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 42" Table.
 Baker Horizontal Mill w/ 4" x 12" Table, Arbor and Support.

Material Handling :

Toyota 42-3FGC20 4000 Lb Cap Gas Forklift s/n 40-FGC20-62008 w/ 2-Stage Mast, 130" Lift Height, Solid Yard Tires.
 Rubbermaid 150 Lb Cap Digital Shipping Scale.
 Jadever LBC-3015 3000g Digital Counting Scale.
 Heat Seal Corp STS-7 7" Impulse Bar Sealer.

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Toyota 42-3FGC20 4000 Lb Cap Gas Forklift



Hardinge VBS Narrow Bed Second OP Lathe



K.O. Lee BA-900 Tool and Cutter Grinder



Miller Syncrowave 250DX
CC-AC/DC Squarewave Power
Source



Miller Millermatic 35 CP-DC
Arc Welder



15Hp Horizontal Air Compressors



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ALL MACHINERY MOVERS MUST BE APPROVED BY THE SELLER PRIOR TO REMOVAL OF EQUIPMENT



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ALL ITEMS MUST BE PICKED UP BY
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MARCH 16, 2023 @ 11:00 a.m.